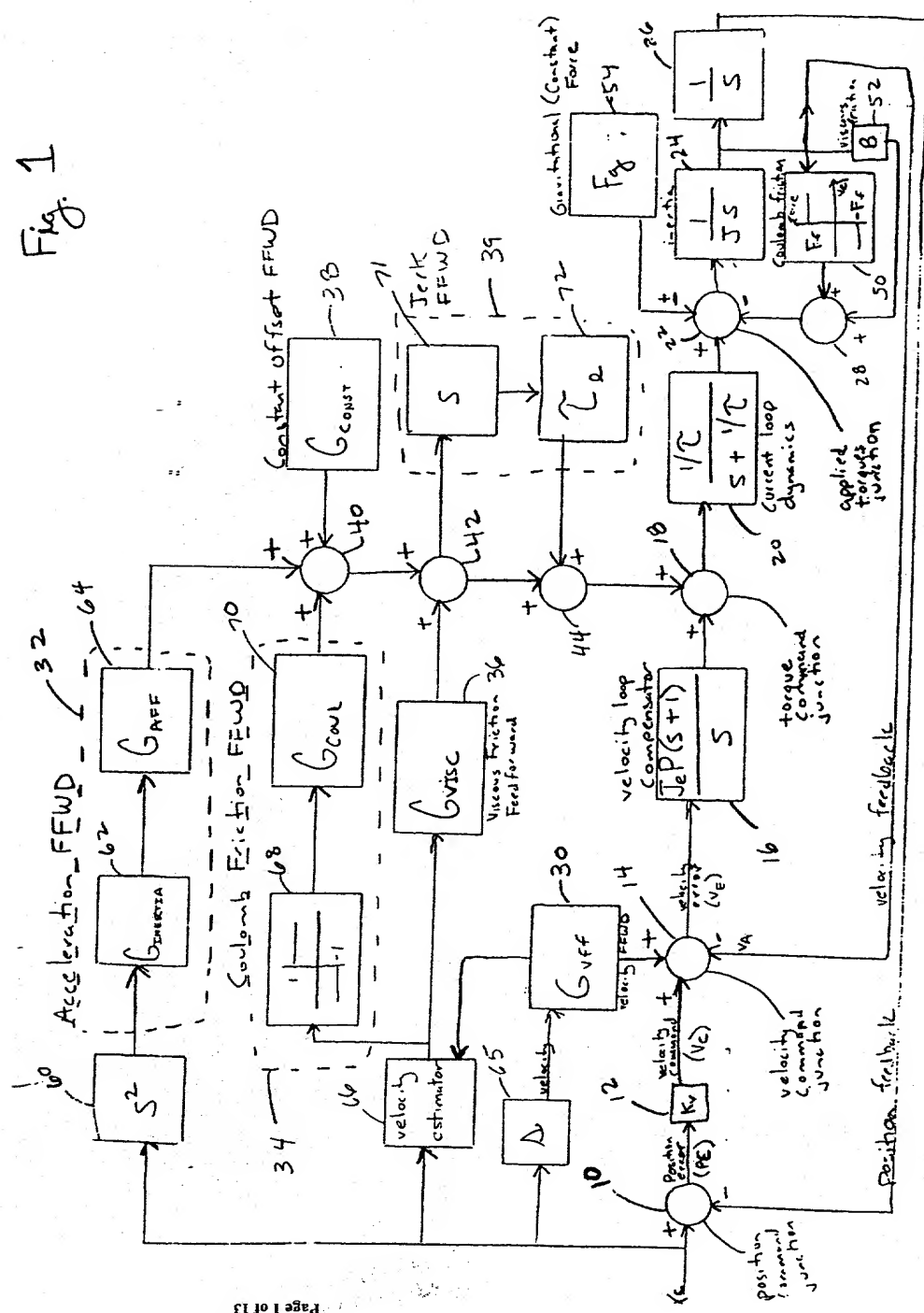


Fig. 1



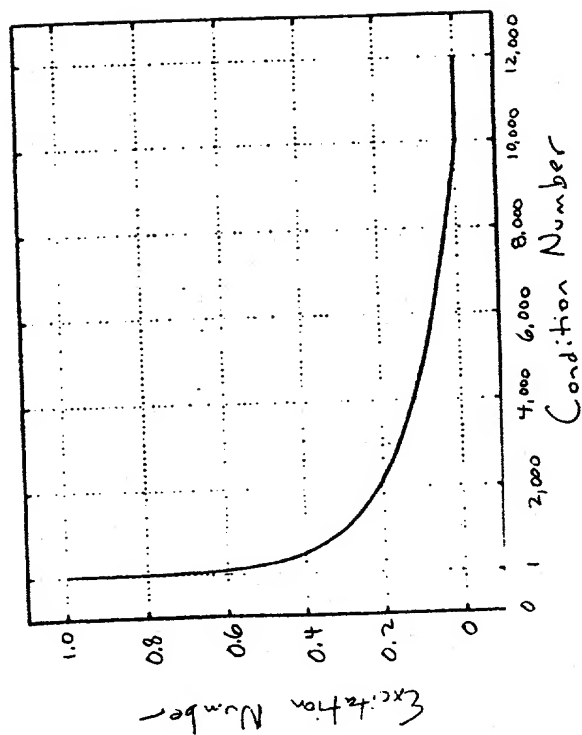


Fig. 2

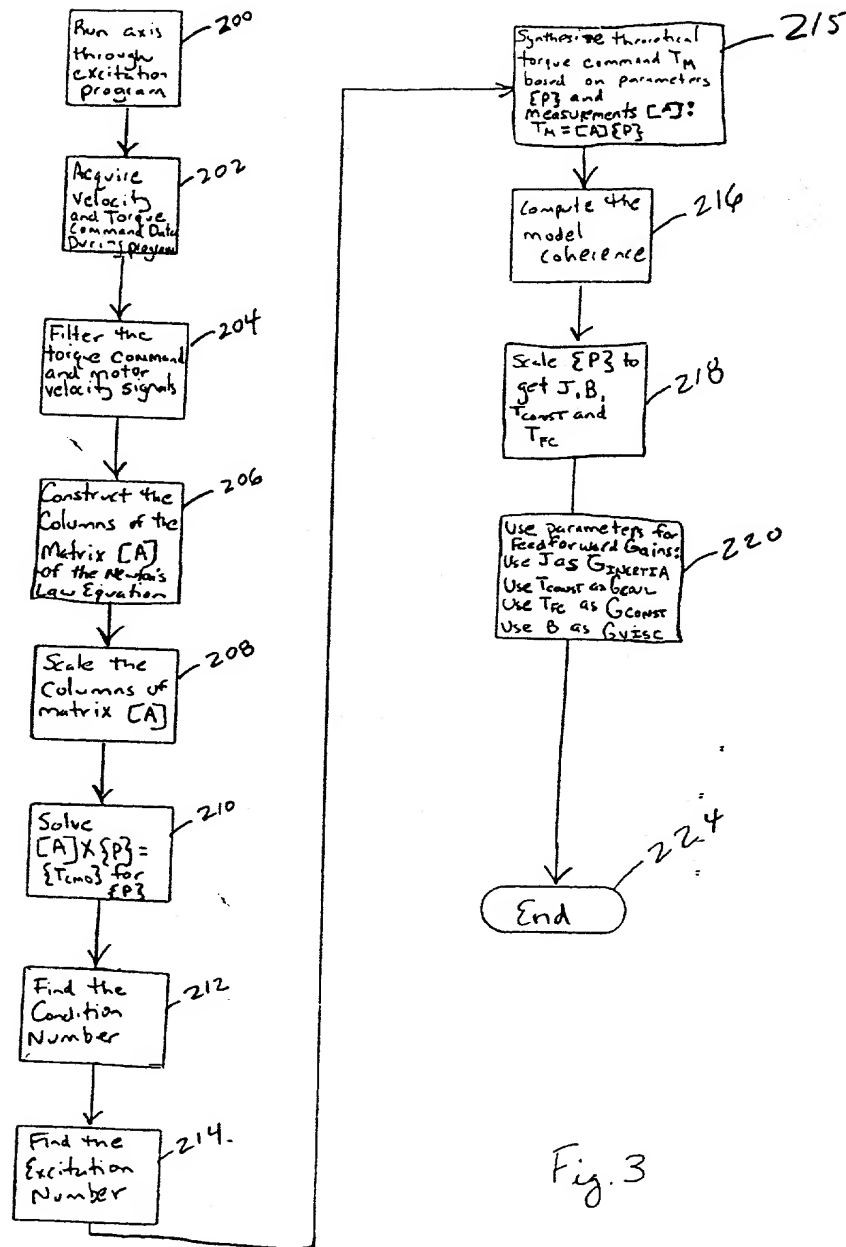


Fig. 3

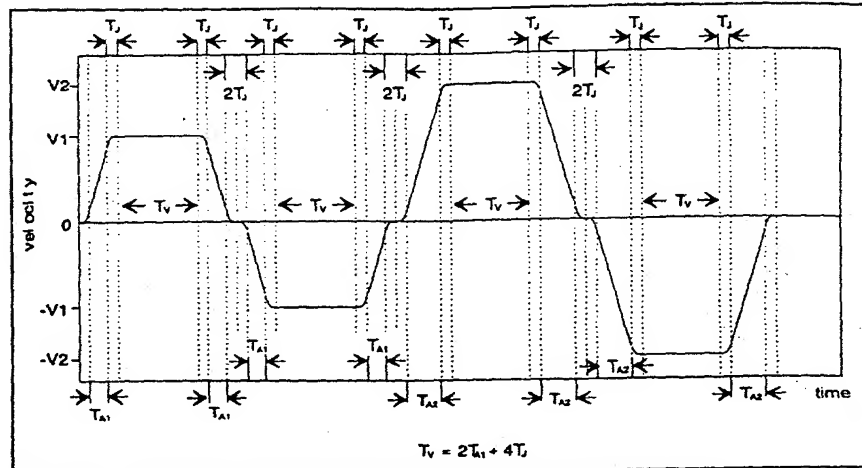


Fig. 4 - Example of Velocity Command Profile Of Excitation Part Program

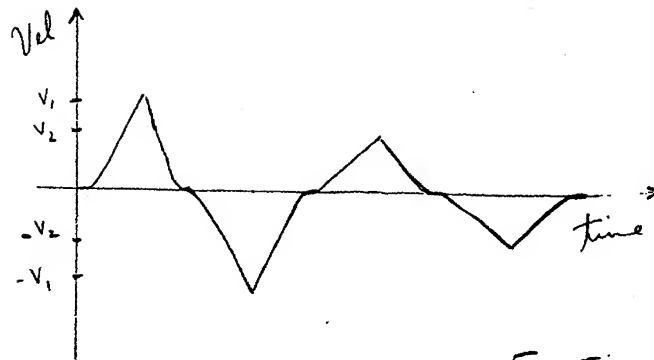


Fig. 5

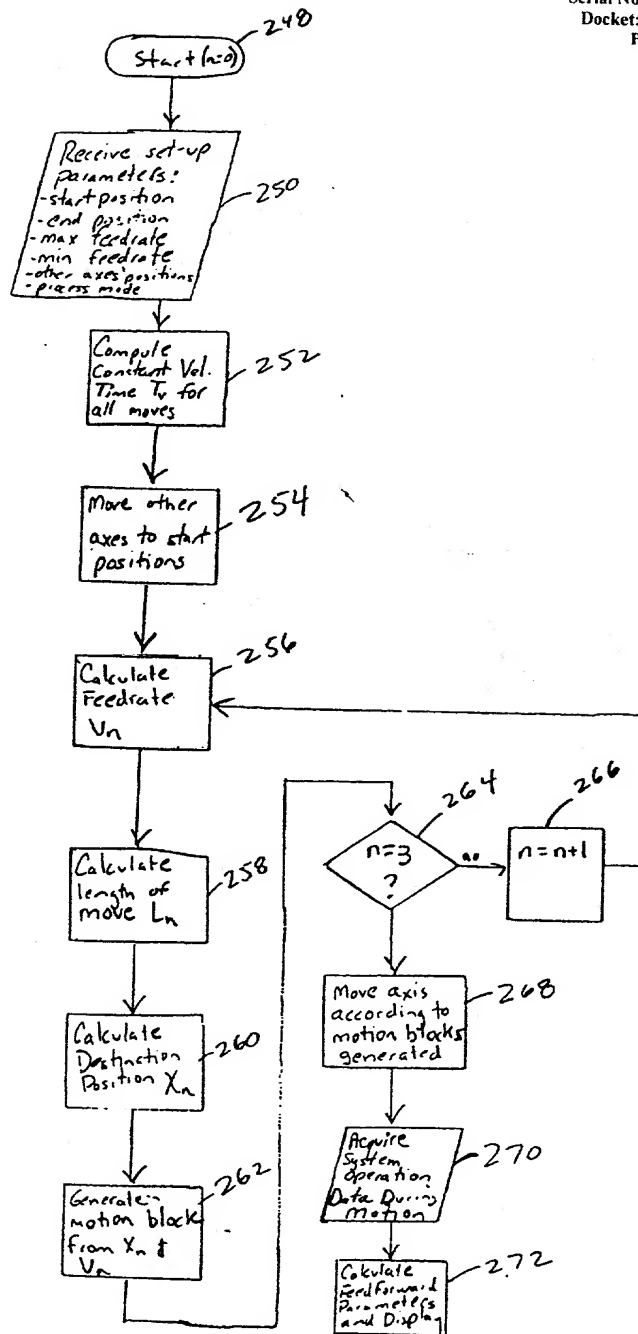


FIG. 6

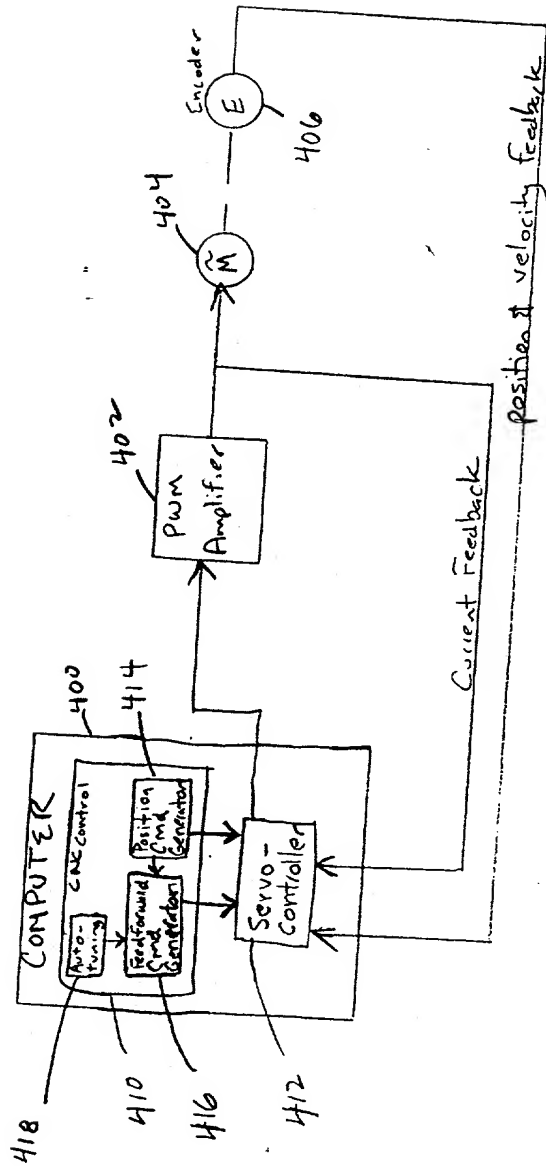


Fig. 7

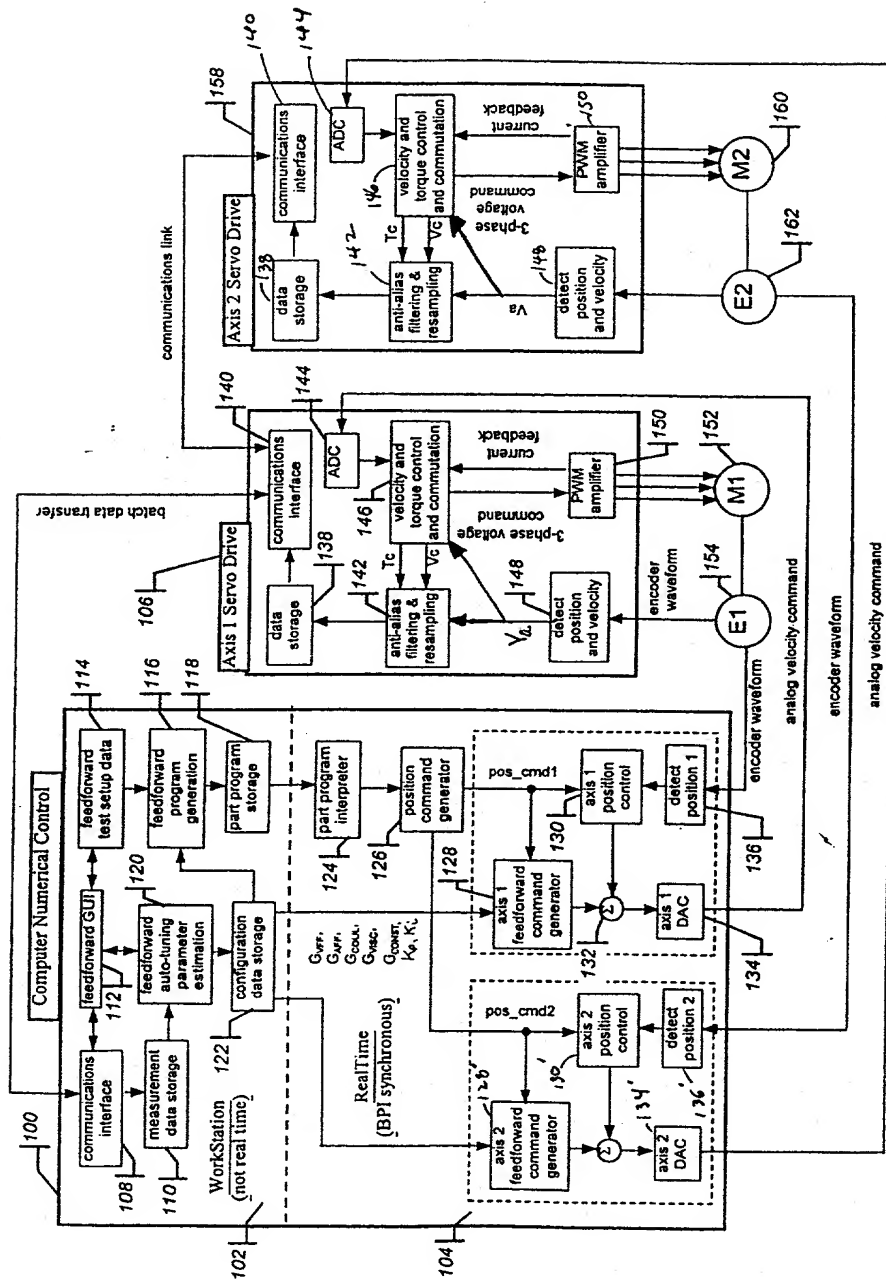


Fig. 8



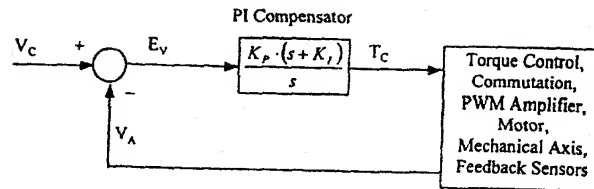


Fig. 9

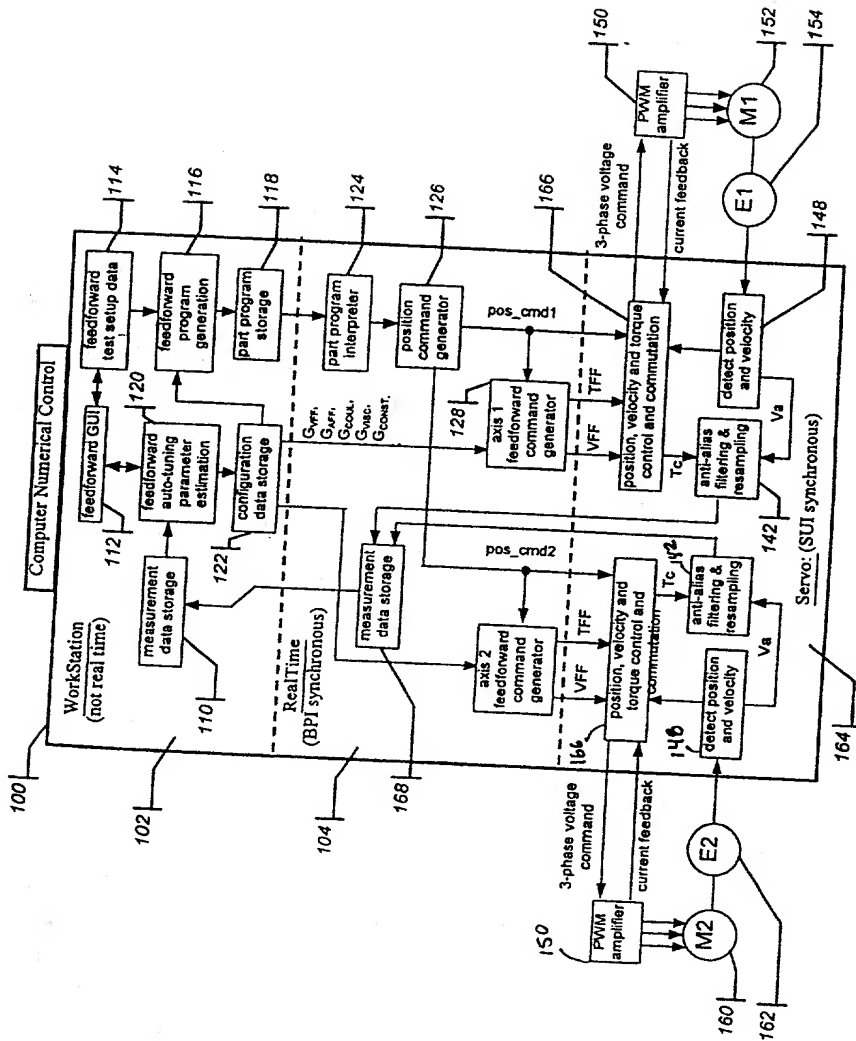


Fig. 10

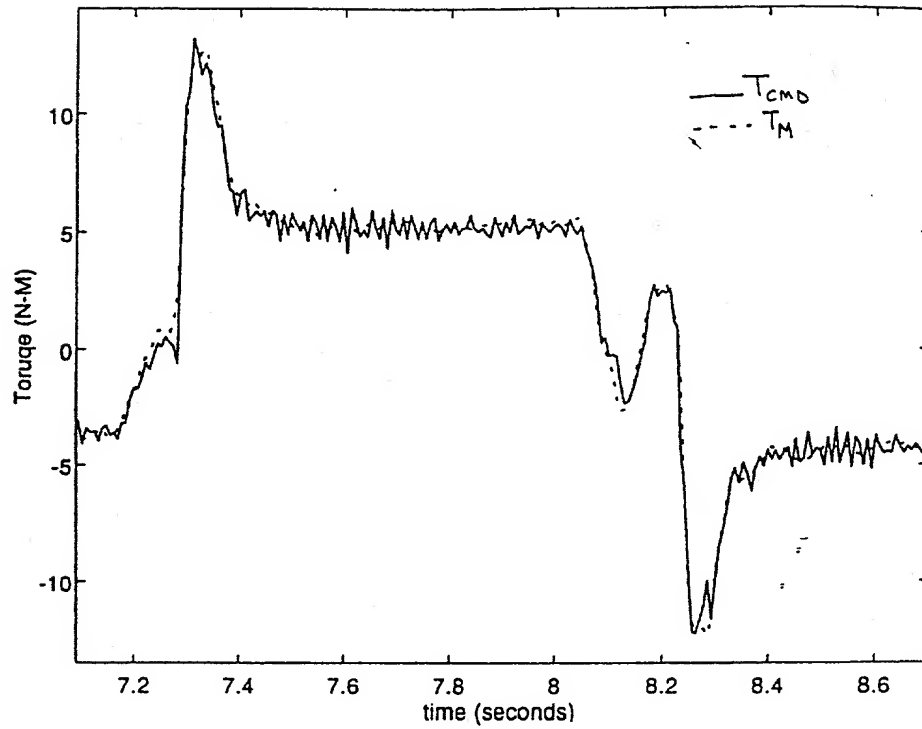


FIG. 11

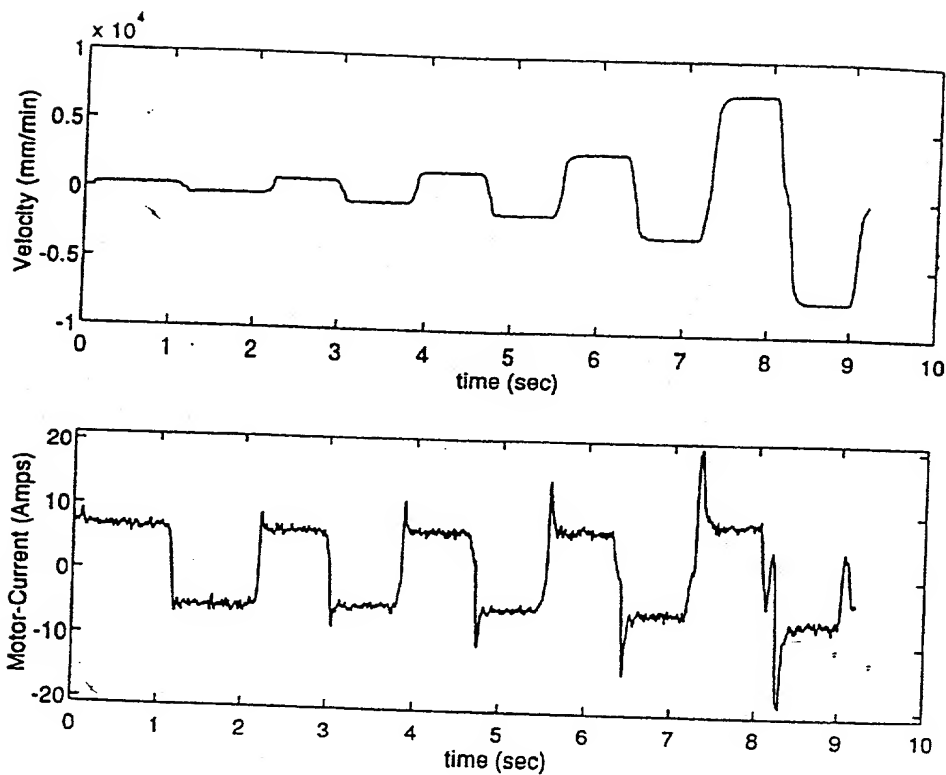


Fig. 12

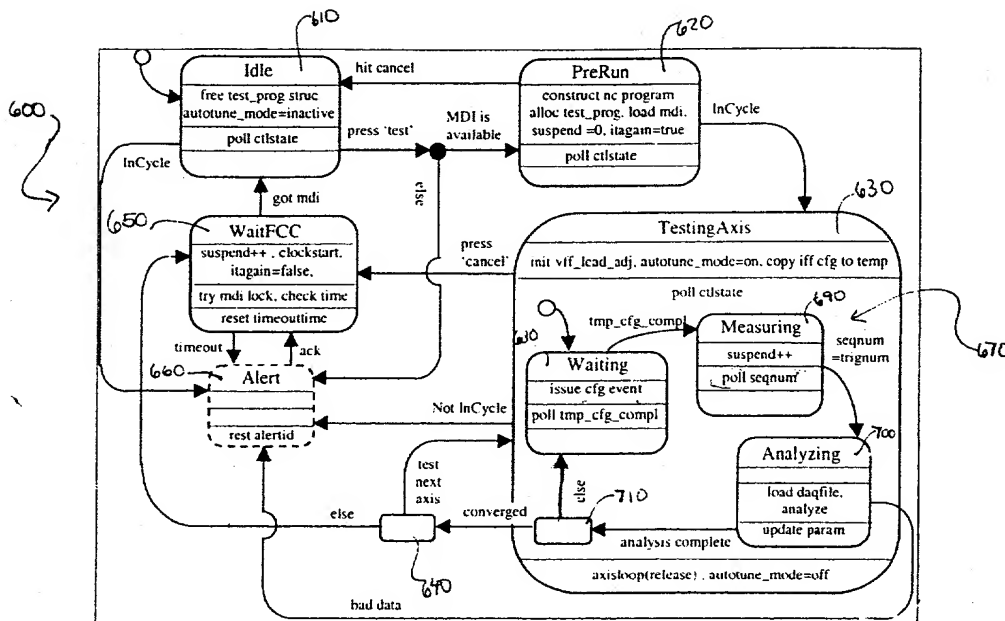


FIG. 14

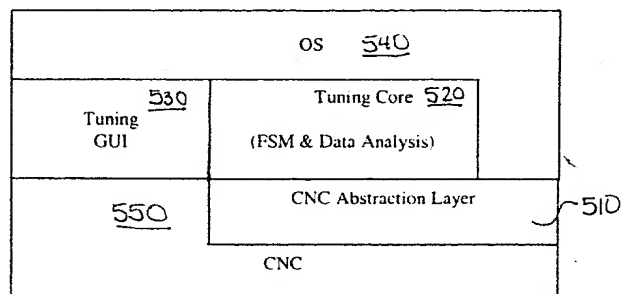


FIG. 13